

Product Reference Guide

Trusted Industrial Coatings



Protecting your investments

This overview presents coatings designated for anti-corrosion protection produced at our state-of-the-art manufacturing facility in Texas. To obtain detailed information, specifications, and pricing for your project, please contact your Jones-Blair representative.

Jones-Blair is part of the Hempel Group, a world-leading coatings supplier founded in 1915 by J.C. Hempel. Over more than 100 years, we have expanded our original product portfolio and services across many markets.

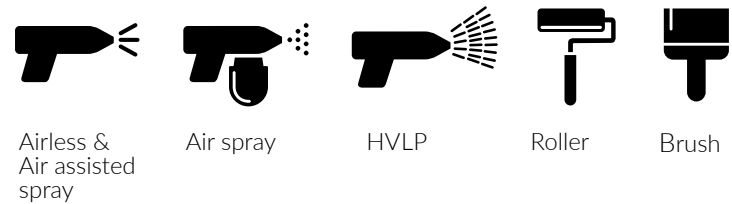
The Jones-Blair product range is best-in-class in the Oil & Gas and Industrial markets and is widely known for high performance, high gloss finish, and corrosion-resistant coatings. We provide a full range of primers, intermediates, and topcoats.

With nearly 100 years of proven performance, Jones-Blair is specified across Heavy Equipment (HDE), Heavy Duty Truck/Trailer (HDT), Agriculture (ACE), Oilfield Services, and O&G Onshore Producers.

What makes Jones-Blair different? Not only do we formulate and manufacture high-performance coatings, but we also manufacture our resins. This vertical integration ensures quality and increased efficiency for our customers, delivering tangible cost savings.

For further information, please visit us at jones-blair.com or contact your local Jones-Blair representative.

KEY





Primers












Product	Description	VS%	VOC		Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method	Recommended surface preparation
Epoxy Primers													
Chem-O-Pon Epoxy Primer 15090	A polyamide cured, high solids and high build epoxy primer. Offers excellent resistance to corrosion and exceptional adhesion to ferrous, galvanized, and non-ferrous substrates. Resists solvents, diluted acids, and alkali attack. Industrial OEM use and maintenance applications requiring a fast drying epoxy primer with a smooth finish that does not require sanding. Can be used direct to metal or as an intermediate coat over zinc rich primers. Offers excellent extended recoatability. Features: High Solids, Extended Recoatability, Fast Drying, Corrosion Resistant and Smooth Finish.	55±1	383 g/L; 3.2 lbs/US gal		63-90 µm; 2.5-3.5 mils	Flat	8.64 m ² /L - 63 µm 352 sqft/US gal - 2.5 mils	2	3:1	8 hrs	1 hr		Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
Chem-O-Pon Low VOC Epoxy Primer 154JB	A polyamide cured, high solids and high build epoxy primer. Offers excellent resistance to corrosion and exceptional adhesion to ferrous, galvanized, and non-ferrous substrates. Resists solvents, diluted acids, and alkali attack. Industrial OEM use and maintenance applications requiring a fast drying epoxy primer with a smooth finish that does not require sanding. Can be used direct to metal or as an intermediate coat over zinc rich primers. Offers excellent extended recoatability. Features: High Solids, Extended Recoatability, Low VOC's Fast Drying, and Corrosion Resistant.	51±2	310 g/L; 2.59 lbs/US gal		63-90 µm; 2.5-3.5 mils	Flat	8.03 m ² /L - 63 µm 327 sqft/US gal - 2.5 mils	2	3:1	8 hrs	1 hr		Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
Chem-O-Pon Quick Dry Epoxy Primer 156JB	A polyamide cured, high solids and high build epoxy primer. Offers excellent resistance to corrosion and exceptional adhesion to ferrous, galvanized, and non-ferrous substrates. Resists solvents, diluted acids, and alkali attack. Industrial OEM use and maintenance applications requiring a fast drying epoxy primer with a smooth finish that does not require sanding. Can be used direct to metal or as an intermediate coat over zinc rich primers. Offers excellent extended recoatability. Features: High Solids, Low VOC's, Excellent Adhesion, High Build, Fast Drying, and Corrosion Resistant.	52±1	335 g/L; 2.79 lbs/US gal		65-90 µm; 2.5-3.5 mils	Flat	8.17 m ² /L - 63 µm 333 sqft/US gal - 2.5 mils	2	2:1	2 hrs	30 min		Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
Chem-O-Pon Waterborne Epoxy 58VJB	A two component epoxy topcoat designed to give tile like appearance. Offers excellent resistance to household chemicals and abrasion. Recommended use: Industrial OEM finishing of ceramic tiles requiring a fast drying epoxy with a smooth finish. Also used as a durable maintenance coating for applications on interior poured concrete, concrete block, drywall, metal, and wood. Offers excellent extended recoatability. Features: Fast Drying Chemical & Stain Resistant Abrasion Resistant.	52±1	137.3 g/L; 3.2 lbs/US gal		45-70 µm; 1.8-2.7 mils	Glossy	13.65 m ² /L - 63 µm 556 sqft/US gal - 1.5 mils 190°F / 88°C	2	1:1	2 hrs	1 hr		Refer to Product Data Sheet

Primers continued

Product	Description	VS%	VOC		Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method	Rec surface prep
Urethane Primers													
Wet on Wet Primer - Surfacers 143JB	A urethane based, fast drying primer-surfacer that meets VOC regulations requiring less than 2.1 lbs/US gal. It offers excellent smoothness that provides a premium topcoat appearance. Has excellent sandability and also used for spot repairs. Recommended use on ferrous substrates found on automobiles, trucks, trailers, bulk tanks and other applications that require a smooth primer that can be recoated at any time. Excellent sandability and also used for spot repairs. Often used as a repair primer when touch up required. Features: Used as Primer-Surfacer, Used for Spot Repair, Recoat at any time, Chemical & Solvent Resistant, Chromate Free, LOW VOC <2.1 g/L.	59±1	255 g/L; 2.05 lbs/US gal		25-50 µm; 1-2 mils	Semi-flat	13.65 m ² /L - 38 µm 556 sqft/US gal - 1.5 mils	2	8:1:1	6 hrs	30 min		Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
Urethane Primer 153JB	High solids, fast drying primer that meets VOC regulations requiring less than 2.8 lbs/US gal. Offers excellent smoothness that provides a premium topcoat appearance. Recommended use on automobiles, trucks, trailers, bulk tanks, and commercial architectural applications that require the ultimate smoothness that offers a premium topcoat appearance. Features: Uses common catalyst as Acrylithane 2.8 topcoat, Chemical & Solvent Resistant, Use as Primer/Surfacer, Excellent Corrosion Resistance, LOW VOC <2.1 g/L.	50±1	329 g/L; <2.8 lbs/US gal		50-100 µm; 2-4 mils	Semi-flat	9.84 m ² /L - 50 µm 401 sqft/US gal - 2 mils	2	3:1	4.5 hrs	6 hrs	  	Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
Urethane Primer-Surfacer 158JB	Fast drying primer-surfacer that meets VOC regulations requiring less than 2.8 lbs/US gal. Offers excellent smoothness that provides a premium topcoat appearance. Non-chrome containing formula that offers excellent adhesion for non-ferrous substrates. Use for ferrous and non-ferrous substrates on automobiles, trucks, trailers, bulk tanks, and commercial architectural applications that require the ultimate smoothness that offers a premium topcoat appearance. Features: Excellent Corrosion Resistance, Chemical & Solvent Resistant, Use as Primer/Surfacer, Chromate Free, LOW VOC <2.8 g/L, and Great Performance on Varied Metals such as Aluminum, Galvanized, Stainless and Polished Steel.	34±1	335 g/L; 2.8 lbs/US gal		38-50 µm; 1.5-2 mils	Semi-flat	6.68 m ² /L - 50 µm 272 sqft/US gal - 2 mils	2	8:1	4 hrs	30 min	  	Abrasive blasting to Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10 with a sharp-edged surface profile corresponding to Keane-Tator Comparator, 2.0 G/S, 2 S, or ISO Comparator, Medium (G)
Urethane Primer 15050	A two component, high solids primer that meets VOC regulations requiring less than 100 g/L. It offers excellent smoothness that provides a premium topcoat appearance. Recommended use: For use on automobiles, trucks, trailers, bulk tanks, and commercial architectural applications that require the ultimate smoothness that offers a premium topcoat appearance. For roofing applications follow the applicable Jones-Blair Guide Specification. Features: Uses same catalyst as Acrylithane HS4, Solvent & Chemical Resistant, Use as a Primer/Surfacer, Excellent Corrosion Resistance and Very Low VOC.	63% ± 2	97 g/L; 0.81 lbs/US gal		50-125 µm; 2-5 mils	Semi-flat	12.39 m ² /L - 50 µm 505 sqft/US gal - 2.0 mils	2	4:1	6 hrs	2.5 hrs	  	Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
Urethane Primer 15040/15041	High solids primer that meets VOC regulations requiring less than 2.8 lbs/US gal. Offers excellent smoothness that provides a premium topcoat appearance. Recommended use on automobiles, trucks, trailers, bulk tanks, and commercial architectural applications that require ultimate smoothness. Features: Uses same Catalyst as Acrylithane HS2, Chemical & Solvent Resistant, Use as Primer/Surfacer, Excellent Corrosion Resistance and Low VOC <2.8 g/L.	62±1	333 g/L; 2.8 lbs/US gal		50-125 µm; 2-5 mils	Semi-flat	12.2 m ² /L - 50 µm 497 sqft/US gal - 2 mils	2	3:1	4.5 hrs	6 hrs	  	Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10



Primers continued

Product	Description	VS%	VOC		Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method	Rec surface prep
Zinc Rich Primers													
33910 Chem-O-Z HS2 171J1	A high performance, two component, proprietary urethane-epoxy organic zinc rich primer for use where corrosion resistance is paramount. Provides cathodic protection of steel through sacrificial electro-chemical reaction of the zinc pigment. Recommended use: For use on steel structures, trucks, trailers, rail cars, bulk tanks, and chemical (acid or caustic) trailers. For maximum corrosion resistance and durability. Recommended for use in coastal and marine exposures above the splash zone over a sandblasted surface.	70±1	291 g/L; < 2.43 lbs/US gal		63-90 µm; 2.5-3.5 mils	Flat	11.02 m²/L – 63 µm 449 sqft/US gal – 2.5 mils	2	3:1	1.5 hrs	3.0 hrs	  	Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
39906 Chem-O-Z Quick Dry 172JB	A fast drying, high solids, two component, 4:1 mix ratio, modified epoxy organic zinc rich primer for use where corrosion resistance is paramount. Provides cathodic protection of steel through sacrificial electro-chemical reaction of the zinc pigment. Recommended use: For use on steel structures, trucks, trailers, rail cars, bulk tanks, and chemical (acid or caustic) trailers. For maximum corrosion resistance and durability. Recommended for use in coastal and marine exposures above the splash zone over a sandblasted surface.	60±1	291 g/L; 2.43 lbs/US gal		63-90 µm; 2.5-3.5 mils	Flat	9.45 m²/L – 63 µm 385 sqft/US gal – 2.5 mils	2	4:1	8.0 hrs	1.0 hr	  	Sa 2½ (ISO 8501- 1:2007) or SSPC-SP 10
Alkyd Primers													
Stantest2.8 Multipurpose Primer 123JB	A quick drying, phenolic modified alkyd based primer for general steel application. Recommended use: Non-lifting general purpose primers with very good rust resistance. For industrial use and shop application. For applications requiring low HAP coatings and low VOC (under 2.8 VOC). Can be overcoated with enamel, water-based and urethane topcoats.	55±1	< 336 g/L; 2.8 lbs/US gal		38-50 µm; 1.5-2.0 mils	Semi-flat	14.7 m²/L - 38 µm 599 sqft/US gal – 1.5 mils	1	N/A	N/A	30 min	  	Sa 2 (ISO 8501- 1:2007)
Adhesion Promoter													
Chem-O-Plex Adhesion Promoter 162JB	A one component, easy to spray, adhesion promoter designed to be used over unknown and/or difficult to abrade areas to help ensure good adhesion of the subsequent finish coats. Recommended use: Industrial, commercial and maintenance applications requiring an adhesion promoter to difficult to abrade and unknown coatings to help ensure good adhesion. The primer bonds with the old finish and presents an excellent base for subsequent primers and topcoats. Features: Outstanding Adhesion Fast drying Fast Recoat Lead and Chromate Free	7±1	715 g/L; 6.0 lbs/US gal		2-3 µm; 0.1-0.2 mils	Semi-gloss	14.1 m² /L – 3 µm 577 sqft / US gal – 0.1 mils -43°F / -6°C	1	N/A	N/A	15 min	 	All surfaces must be sound, dry, clean and free of oil, dirt, grease, wax, loose or flaking paint and other surface contaminants




Finishing Coats

Product	Description	VS%	VOC		Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method	Rec surface prep	Tintable
Urethanes														
Acrylithane 2.8 Urethane 643JB	High performance polyurethane topcoat formulated for spray usage in areas requiring VOC less than 2.8 lbs/US gal. It offers a high quality appearance with exceptional color and gloss retention, as well as exceptional chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Uses same catalyst as Ureprime 2.8 Primer, Chemical Resistant, Low VOC, Wide Color & Metallic Offering, Good Gloss Retention.	56±1	333 g/L; 2.8 lbs/US gal		38-75 µm; 1.5-3 mils	High Gloss	14.6 m²/L - 38 µm 598 sqft/US gal - 1.5 mils	2	3:1	4 hrs	4 hrs	 	Per PDS	Yes
Acrylithane 2.8 DTM 64PJB	A direct-to-metal polyurethane topcoat formulated for spray applications in areas requiring VOC less than 2.8 lbs./US gal. It offers a high quality appearance with exceptional color and gloss retention. Recommended use: For use on construction equipment, transportation equipment, truck frames, trailers, bulk tanks, chemical trailer applications that require a topcoat as a monocoat application. Features: Excellent Gloss & Color Retention, Good Corrosion Resistance, Resistant to Chemical Spills/Splashes, Does Not Require Primer.	57±2	<336 g/L; <2.8 lbs/US gal		76-102 µm; 3-4 mils	Full Gloss	7.6 m²/L - 76 µm 310 sqft/US gal - 3.0 mils	2	4:1	4 hrs	1 hr	   	Sa 2 (ISO 8501-1:2007) or SSPC-SP 10	Yes
Acrylithane HS2 Urethane Topcoat 57010/57011	High performance polyurethane topcoat formulated for use in areas requiring VOC less than 2.8 lbs/US gal. It offers a high quality appearance with exceptional color and gloss retention while maintaining exceptional chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Uses same catalyst as Ureprime HS2 Primer, Low VOC, Wide Color & Metallic Offering, Great Mildew Resistance, Great for Brush & Roll.	64±1	322 g/L; 2.7 lbs/US gal		38-76 µm; 1.5-3 mils	High Gloss	16.6 m²/L - 38µm 673 sqft/US gal - 1.5 mils	2	3:1	3 hrs	6 hrs	   	Per PDS	Yes
Acrylithane HS4 Urethane 645J1/645J2	High performance polyurethane topcoat formulated for use in areas requiring VOC less than 2.8 lbs/US gal. It offers a high quality appearance with exceptional color and gloss retention while maintaining good chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Uses same catalyst as Ureprime HS4 Primer, Excellent Gloss & Color Retention, Chemical Resistant, Ultra-Low VOC.	59±1	95 g/L; 0.79 lbs/US gal		38-76 µm; 1.5-3 mils	High Gloss	16.5 m²/L - 38µm 673 sqft/US gal - 1.5 mils	2	4:1	1.5 hrs	8 hrs	   	Per PDS	Yes


Finishing Coats continued

Product	Description	VS%	VOC		Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method	Rec surface prep	Tintable
Urethanes														
Acrylithane DTM Urethane 646JB	Direct to metal polyurethane topcoat formulated for spray applications in areas requiring VOC less than 3.5 lbs/US gal. Offers high quality appearance with exceptional color and gloss retention. Recommended for use on construction equipment, transportation equipment, truck frames, trailers, bulk tanks and chemical trailer applications that require a topcoat as a monocoat application. Features: Build Properties, Easy to Spray, Good Air Release, Excellent Corrosion Resistance, Does Not Require Primer.	57±1	370 g/L; <3.1 lbs/US gal		76-102µm; 3-4 mils	High Gloss	7.5 m²/L - 38 µm 305 sqft/US gal - 3 mils	2	5:1	4 hrs	1 hr	 	Sa 2½ (ISO 8501-1:2007) or SSPC-SP 10	No
Acrylithane C-HS Urethane 64MJB	High performance polyurethane topcoat formulated for spray usage in areas requiring VOC less than 2.8 lbs/US gal. It offers a high quality appearance with exceptional color and gloss retention while maintaining quick dry performance in a manageable pot-life. Recommended or use on automobiles, trucks, trailers, bulk tanks, chemical trailers and commercial architectural applications that require a premium topcoat appearance. Features: Excellent Gloss & Color Retention, Resistant to Chemical Spills/Splashes, Fast Dry, Low VOC.	53±1	333 g/L; <2.8 lbs/US gal		38-75 µm; 1.5-3 mils	High Gloss	13.9 m²/L - 38 µm 567 sqft/US gal - 1.5 mils	2	8:1	2 hrs	5 hrs	 	Per PDS	Yes
Alkyds														
Stantest 2.8 Low Voc Alkyd Enamel 523JB	Quick drying alkyd topcoat where appearance is of prime importance. Designed for long term exterior durability while based on a high performance pigment system. Recommended for industrial use and fabrication shop applications requiring low HAPs and low VOC (under 2.8 VOC) containing coating. Can be used direct to metal or over primer if more corrosion resistance is required. Features: Quick Drying, Good Rust Resistance, Interior/Exterior, Low VOC & Haps, High Gloss With Good Color Retention, Can be used with Urethane Catalyst for Improved Properties.	40±1	<336 g/L; <2.8 lbs/US gal		Airless spray data is indicative and subject to adjustment	High Gloss	10.48 m²/L - 38 µm 427 sqft/US gal - 1.5 mils	1	n/a	n/a	20 mins	 	SSPC-SP5 (NACE No. 1) white metal blast is minimum for severe exposure. For moderate exposure, a SSPC-SP6 (NACE No. 3) commercial blast should be used.	Yes
Stantest 3.5 Alkyd Enamel 521JB	Quick drying alkyd topcoat where appearance is of prime importance. Designed for good exterior durability while based on a high performance pigment system. Recommended Industrial use and fabrication shop application. Can be used direct to metal or over a primer if more corrosion resistance is required. Features: Quick Drying, Interior/Exterior, High Gloss. Can be used with Urethane Catalyst for Improved Properties.	48±1	<420 g/L; <3.5 lbs/US gal		Airless spray data is indicative and subject to adjustment	High Gloss	12.59 m²/L - 38 µm 513 sqft/US gal - 1.5 mils	1	n/a	n/a	20 mins		SSPC-SP5 (NACE No. 1) white metal blast is minimum for severe exposure. For moderate exposure, a SSPC-SP6 (NACE No. 3) commercial blast should be used.	Yes
Water Reducible														
Bi-O-Plex Water Reducible Enamel 580JB	A water reducible enamel intended for fabricators and industrial maintenance applications that dries faster than normal water reducible coatings. Water thinning and clean-up make this product safe and easy to use. Recommended use: Applications needing a fast drying, water reducible topcoat with a wide color range and glossy appearance. Features: Water clean-up and Low odor Wide Color & Metallic Effect Offerings, Low VOC <50g/L, Fast Air Drying, One Coat Protection. Use with optional Water Reducible Primer.	35 ± 1	<50 g/L; 0.4 lbs/US gal		38 µm; 1.5 mils	High Gloss	9.2 m²/L - 38 µm 375 sqft / US gal - 1.5 mils	1	N/A	N/A	15 - 20 mins		SSPC-SP5 (NACE No. 1) white metal blast is minimum for severe exposure. For moderate exposure, a SSPC-SP6 (NACE No. 3) commercial blast should be used.	Yes

Linings

Product	Description	VS%	VOC		Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method	Rec surface prep	Tintable
Linings														
Chem-O-Guard 551J1	A two component, high solids epoxy polyamide coating system formulated as an internal tank lining for mild chemical resistance. Recommended use: Industrial, OEM and maintenance tank lining applications requiring resistance to fresh and salt water, drilling water, diesel fuel, gasoline, motor oil, hydraulic fluid, aromatic solvents, crude oil, and alkalis. Also suitable for secondary containment uses and for applications requiring resistance to high humidity and moisture. Features: High Solids, Low VOC, Excellent Adhesion to Metal & Concrete, Corrosion Resistance. Adheres to rust and damp surfaces.	79±1	189 g/L; 1.6 lbs/ US gal		150-180 µm; 6-7 mils	Gloss	5.15 m ² / L - 150 µm 210 sqft / US gal - 6 mils	2	1:1	3 hrs	5 hrs		Sa 2½ (ISO 8501-1:2007) or SSPC-SP 10	No

Specialty Finish

Product	Description	VS%	VOC		Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method	Rec surface prep	Tintable
Linings														
QuickClean HS2 Polyurethane 647J2	A polyurethane topcoat specially formulated for use in applications requiring anti-graffiti, non-stick, and high surface slip characteristic uses. It is offered for use in areas requiring VOC <2.8lbs/US gal. Recommended use: Can be used as a barrier coating to ease removal of graffiti and allow simplicity of cleaning equipment such as cement trucks, buildings, or provide a high slip and low coefficient of friction surface for dry bulk material container surfaces. Features: Very Low Surface Energy (Non-stick), Abrasion Resistant, Gloss Retention, Skydrol Resistant, Low VOC.	61±1	335 g/L; 2.8 lbs/ US gal		38-49 µm; 1.5-2.1 mils	High Gloss	15.96 m ² / L - 38 µm 650 sqft / US gal - 1.5 mils	2	3:1	4 hrs	4 hrs		SSPC-SP 11 (or St 3, ISO 8501-1) or by abrasive blasting to min. SSPCSP 6 (or Sa 2, ISO 8501-1) preferably to SSPC-SP 10	No

Jones-Blair, A part of Hempel, has manufactured high-performance coatings specified and used for Heavy Equipment (HDE), Heavy Duty Truck/Trailer (HDT), Agriculture (ACE), and Energy across North America since 1928.

Jones-Blair coatings are best-in-class and widely known for durability, corrosion resistance, high gloss, and ease of application. Find them on; trucks, trailers, pipelines, frac tanks, mining equipment, harvesters, construction, drilling rigs, and many more.

About Hempel

As a world-leading supplier of trusted coating solutions, Hempel is a global company with strong values, working with customers in the protective, marine, decorative, container and yacht industries. Hempel factories, R&D centers and stock points are established in every region.

Across the globe, Hempel's coatings protect surfaces, structures and equipment. They extend asset lifetimes, reduce maintenance costs and make homes and workplaces safer and more colorful. Hempel was founded in Copenhagen, Denmark in 1915. It is proudly owned by the Hempel Foundation, which ensures a solid economic base for the Hempel Group and supports cultural, social, humanitarian and scientific purposes around the world.

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